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a mine in the Kohtla Yarve area. Explorations there had proven the whole arrich in phosphorite; in fact, probably the richest and easiest to mine in Exploration in phosphorite; in fact, probably the richest and easiest to mine in Exploration in E	stonia. ny wanted 25X1 mine 25X1
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6. The Maardu mine was designed to produce 1,500 tons of phosphorite each 24 ho Complete processing was planned to be done at the mine.	ours.
7. Construction and preliminary mining work was underway from 1938 to 1941. It be borne in mind that it takes about two years to put a phosphorite mine in operation.	; should
8. the Maardu deposit covers an area of about 12 square kilomet and 1s good for 50 years or more as a producer.	ters 25X1
NUMBER OF EMPLOYEES:	
9. By 1941 200 miners at work, producing about 200 tons of phosphorite e 24 hours. No processing was done meanwhile for all of the machinery was not installed and there was not a sufficient amount of phosphorite on hand to ef process. Therefore, the material was being stored to await a suitable stock to begin operations and to complete machine installations.	; ficiently
12. Under German authority production was stepped up to 300 tons per 24-hour per of this raw material was sent to Germany for processing.	iod. All
EXTRACTION	A. Sarage Alexander
13. The Maardu phosphorite area was located on a hillside about 30 meters above water level. Extraction was made by digging down to a depth of about 15 met and then running slopes into the hillside. Conveyor belts carried the phosp bearing earth to small "donkey"—type cars which were drawn by small engines stockpile. The height of the slopes varied from 80 centimeters to two and o meters. Timbers were used to shore up the limestone and earth in the slopes diagram at end of report/	ers horite to the
MACHINERY AND EQUIPMENT	
4. All machinery and equipment was modern and new in 1936. It was well maintain	ned
even under the Germans. in 1944 it was in excellent condition.	It had 25X1
even under the Germans. in 1944 it was in excellent condition.	It had 25X

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16. It had been planned to move the phosphorite by rail to Tallin where it could be

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25X1

shipped to German markets, the ultimate destinations.

# QUALITY OF PRODUCT

- 17. The Maardu phosphorite deposits were exceedingly rich and, next to deposits in the Kohtla Yarve district, the richest in the world. This is based on the comparison of the facility of processing, for phosphorite is made up of calcium shell deposits mixed with sand and earth, about 30% shell deposit to 70% sand or earth. While other mines may have the same percentage of shell, the Maardu mine was of the quality that produced 33% P205 after processing. Less processing was needed, also.
- 18. The Kohtla Yarve deposits compared with the Maardu deposit in quality.

### HEALTH AND SAFETY PRECAUTIONS AT MAARDU

- 19. By 1944 there were accommodations at the mine to house about 50 families. The bulk of this housing was of barracks type and had been constructed by the Germans. Every worker was insured. There was a first aid dispensary at the mine as well as an ambulance to transport emergency cases to Tallir.
- 20. The percentage of accidents was very small because of precautions taken and good mine construction. Workers used leather helmets in the mines. There was very little water in the mines and this was mostly "run off". It was drained from the hillside slopes by means of ditches graded about a drop of one meter per one thousand meters. Timber shoring was used to keep the slopes clear.

#### DIAGRAMS OF PHOSPHORITE DEPOSITS AT ULGASTE, MAARDU AND KOHTLA YARVE

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#### 1. Ulgaste

<del> </del>	l .
Rubble & Earth	1.00 meter
Sandstone	1.00 meter
Phosphorite	.20 meter
Sandstone	1.00 meter
Phosphorite	.80 meter

# 2. Maardu

Rubble & Earth 1.00 meter

Sandstone 1.00 meter

Phosphorite 1.00 meter

## 3. Kohtla Yarve

Rubble & Earth 1.00 meter
Phosphorite 1.50 meter

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23. As can be seen from the above sketches, the Kohtla Yarve deposits are easiest to mine since the phosphorite is just under the layer of rubble and earth. However, the area is too far from Tallin.

24. The Maardu deposits are the next best for mining while the Ulgaste deposit has two layers with sandstone in between.

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